

Trail Name

CITY OR COUNTY NAME

A COOPERATIVE PROJECT FOR  
OUTDOOR RECREATION

Assisted by the  
RECREATIONAL TRAILS PROGRAM

Through

The Alabama Department of Economic and  
Community Affairs

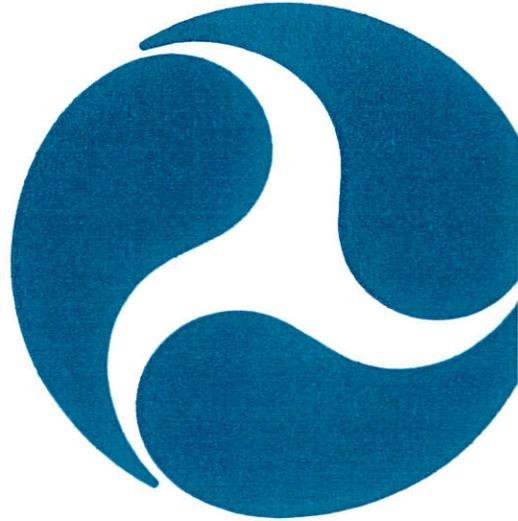
And

The United States Department of Transportation, Federal Highway Administration

(Date)\*

U. S. Department of Transportation regulations strictly prohibit unlawful discrimination in departmental Federally Assisted Programs on the basis of race, color, national origin, age or handicap. Any person who believes he or she has been discriminated against in any program activity, or facility operated by a recipient of Federal assistance should write to: Federal Highway Administration, 1200 New Jersey Avenue SE (HCR-40), Washington, D. C. 20590.

\*Date is optional. You can use the date the grant was awarded, or when the project was completed and/or dedicated, or no date. You may identify the year only, or month and year, or month-day-year.



## RECREATIONAL PROGRAM PERMANENT SIGN SPECIFICATIONS

DIMENSIONS (minimum)	24' x 36"
SHEET THICKNESS	.063 ALUMINUM BLANK
PREPARATION	DUPONT'S TWO STEP CONVERSION COATING (or equal) 1 <sup>st</sup> step etches the metal and removes the oil. 2 <sup>nd</sup> step puts a sealing coat on the blank. The conversion coating is to be applied before primer.
PRIMER	XIM FLASHBOUND PRIMER (or equal)
FINISH COATING	MATHEWS TWO-PART POLYURETHANE (or equal)
SYMBOLS AND	SCREEN PRINTED WITH NAZDAR SYNTHETIC ENAMEL LETTERING (or equal)
COLOR	OVERALL BACKGROUND Brown/Pantone PMS 1615C  LOGO Blue Pantone PMS 285C/White  LETTERS White

### FABRICATION

Fabrication of all parts shall be accomplished in a uniform and workmanlike manner. All panel fabrication, including cutting, punching, and drilling or holes, shall be completed prior to final surface preparation and application of primer or finish treatment. Metal panels shall be cut to size and shape and shall be free of buckles, warp, dents, burrs, and defects resulting from fabrication.

The panels shall be fabricated from standard widths of aluminum sheet. The blanks shall be cleaned, degreased, and chromated or otherwise properly prepared in accordance with DuPont's Two Step process noted above.

The sign should be mounted on 4 x 4 treated wooded posts or appropriately sized metal supports. Be sure to instruct the sign fabricator on the location of the sign mounting holes.

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